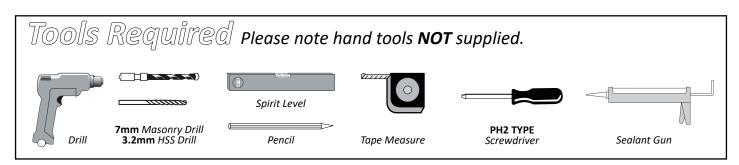
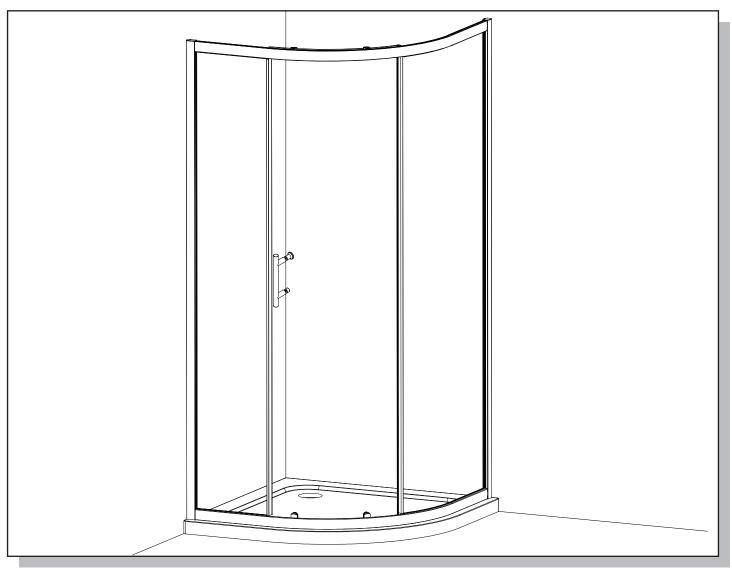
Single Door Quadrant

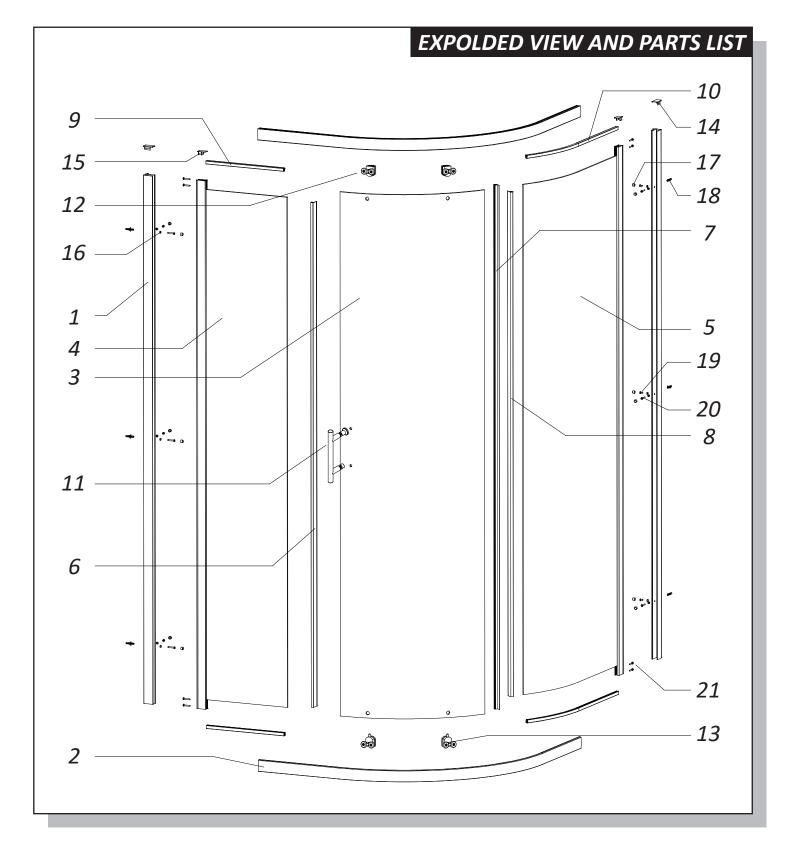
ASSEMBLY GUIDE

IMPORTANT

- 1.. The cubicle can be constructed either way up, for left or right hand opening.
- **2..** These instructions and list of parts assume that installation is done against solid or tiled walls. Hollow or "Stud partition" walls will require alternative fixings. Please consult a hardware supplier for the correct type. It may also be necessary to consult your tiling supplier about the correct method for drilling your tiles.
- **3..** Please check this product for damage prior to starting the installation. No claims can be made after the products have been fitted, or after fitting has commenced.
- 4.. This is a 2 person installation.
- 5.. Please note the minimum and maximum adjustment for this product are based on perfectly plumb walls.



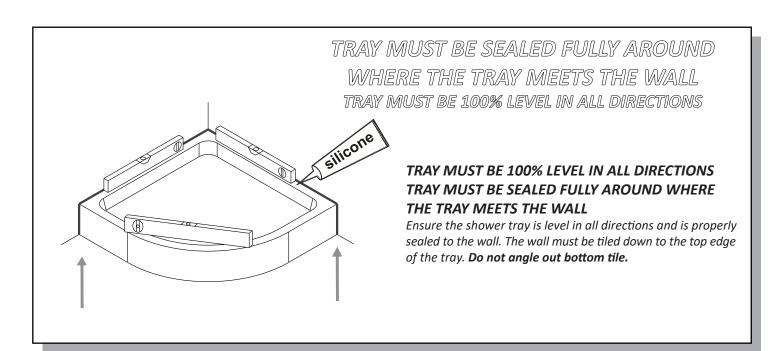


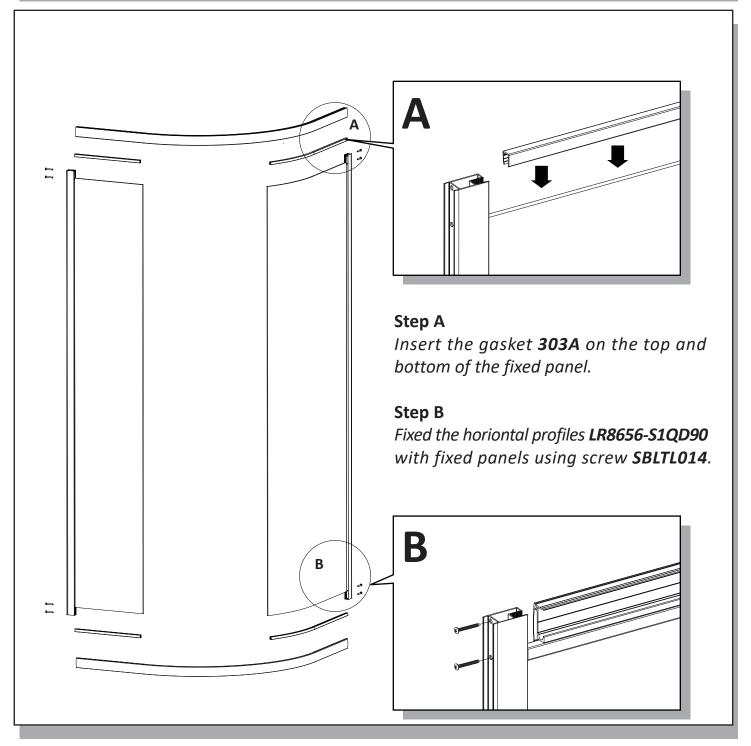


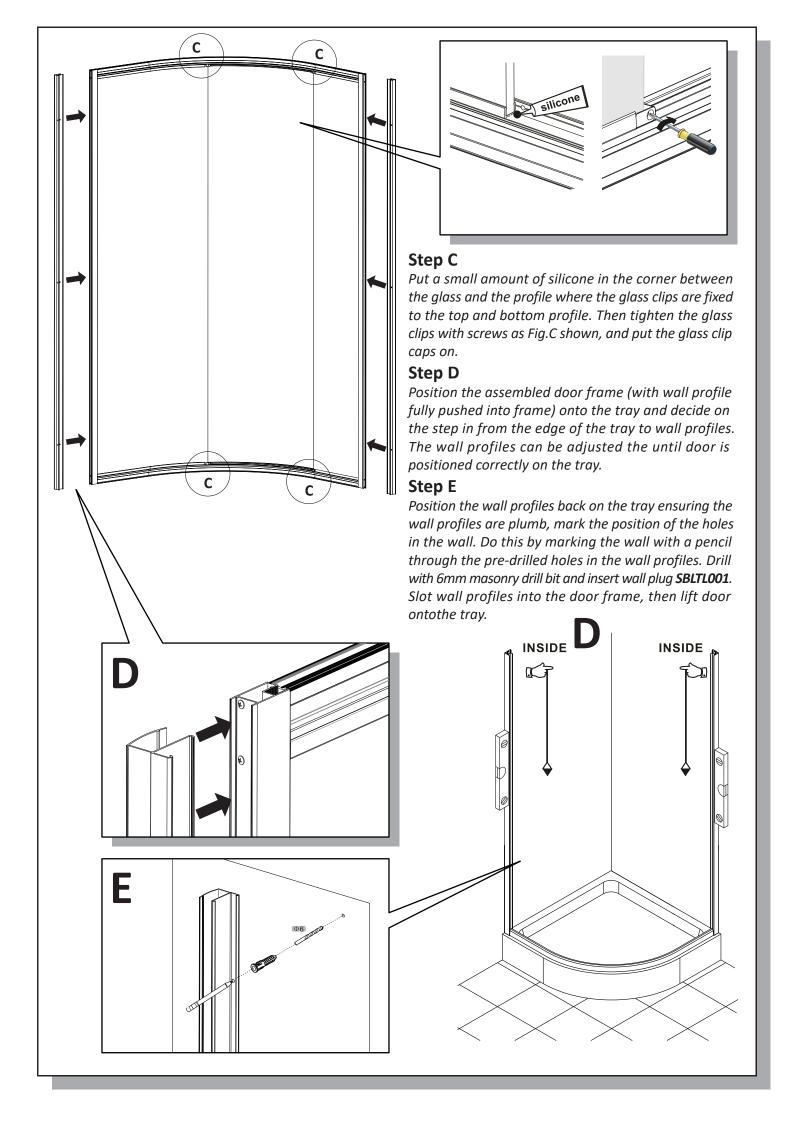
Parts List

1	LR8654-S1S	Wall channel	2	
2	LR8656-S1QD90	Horizontal profile	2	
3	S1-GS-CD-600	Door Panel	1	
4	S1-GS-FF-317	Straight Fixed Panel	1	
5	CC-GS-FF-526	Straight And Curved Fixed Panel	1	
6	304B-1	Upright Seal 1767mm	1	1
7	304B-2	Upright Seal 1835mm	1	
8	310A-5-29	Upright Seal 1767mm	1	
9	303A-3	U Shape Gasket	2	
10	303A-13	U Shape Gasket	2	
11	S1HW24	Handle	1	1 1

12	S1HW22	Top Runner	2	
13	S1HW23	Bottom Runner	2	
14	S1PS04	Wall channel Cap - LH/RH	2	
15	S1PS05	Upright Profile Cap	2	7
16	S1PS07	Screw Cup	12	0
17	S1PS08	Screw Cap	12	9
18	SBLTL001	Wall Plug	6	
19	SBLTL003	ST3.5x12 Tapping Screw	6	
20	SBLTL013	ST4.0x30 Tapping Screw	6	
21	SBLTL014	ST4.0x45 Tapping Screw	8	0







Step F

Fix the wall channel with screw cover ring **S1PS29** and screw **SBLTL0013** to wall.

Step G

Install the top and bottom roller **S1HW22 / S1HW23** to the top and bottom holes of the moving panel. See G.1 and G.3. Slot rollers into the top profile and then clip in the bottom rollers as shown in G.4, G.5 and G.6.

Step H

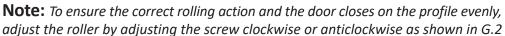
Drill 3 equally spaced holes with 3mm drill bit through the wall profile and frame. Fix the frame to the wall profile with screw cup **S1PS07** and screw **SBLTL003**. Then put the screw cap **S1PS08** on.

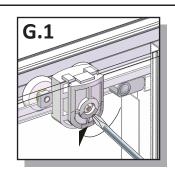
Step I

Attach the vertical seal **304B-2** to the end of the moving panel. Attach the vertical seal **304B-1** to the straight fixed panel. Attach the vertical seal **310A-5-29** to the straight and curved fixed panel.

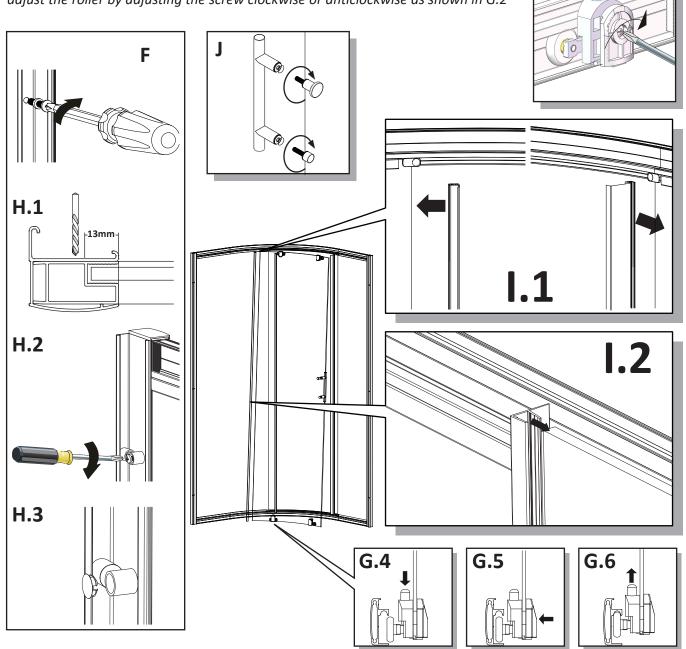
Step J

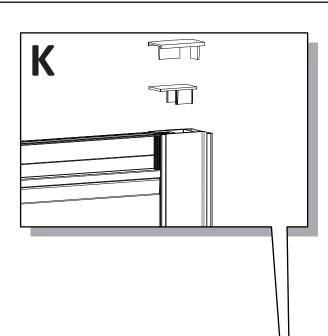
Assemble the handle **S1WH24** onto moving panels.







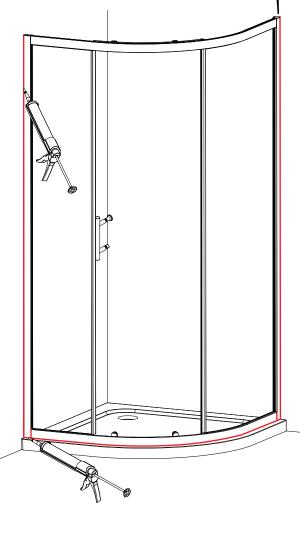






DO NOT USE THE ENCLOSURE FOR 24 HOURS AFTER SEALING





Step K

Put the upright profile cap S1PS05 and wall channel cap S1PS04L/R on.

Step L

Applying Silicone Sealant

When applying silicone sealant follow the red line shown in the diagram on the outside only.

IMPORTANT: Do not apply sealant on inside of the tray where the door meets the tray horizontally.

Sealing Outside

Seal horizontally between the tray and the bottom profile. Also seal vertically around 30mm between the wall channel and wall and also between the wall channel and the vertical profile.