

## Thermostatic Cartridges

### Q. What Is a Thermostatic cartridge

A. a thermostatic cartridge is a mechanical valve that regulates the temperature and flow of water in a thermostatic shower system. It is typically composed of a thermostatic element and a flow control valve.

The thermostatic element within the cartridge is a device that senses the temperature of the incoming hot and cold water and automatically adjusts the flow of each to achieve a consistent temperature output. It contains a temperature-sensitive material that expands or contracts in response to changes in temperature.

This material is connected to a valve, which controls the flow of water from the hot and cold supplies to the showerhead. As the material expands or contracts, it adjusts the valve to maintain a consistent temperature output.

The adjustment spindle on the cartridge regulates the temperature range by adjusting the piston which holds the temperature-sensitive material, forcing the thermostat to regulate at a higher or lower temperature.

In the event of a sudden loss of hot or cold water supply, the thermostatic element in the cartridge will detect the change in temperature and immediately shut off the flow of water to prevent any sudden temperature changes, ensuring user safety.

The thermostatic shower cartridge is a crucial component in a thermostatic shower system as it enables users to enjoy a comfortable and safe showering experience by maintaining a consistent water temperature and flow rate, while also preventing scalding or sudden changes in water temperature.

### Temperature-sensitive Material & How it Works

The temperature-sensitive material used in thermostatic shower cartridges is typically a wax or a bimetallic material. These materials are selected for their ability to expand or contract in response to changes in temperature, making them ideal for use in thermostatic applications.

Wax-based thermostatic elements are composed of a wax pellet that is contained within a sealed cylinder. As the water temperature changes, the wax expands or contracts, depending on the direction of the temperature change. This expansion or contraction of the wax moves a piston or a diaphragm, which controls the flow of hot and cold water to the showerhead, thereby regulating the temperature of the water output.

Bimetallic thermostatic elements are composed of two strips of different metals that are bonded together. These metals have different coefficients of thermal expansion, causing them to expand or contract at different rates when exposed to changes in temperature. This differential expansion or contraction moves a bimetallic strip, which in turn controls the flow of hot and cold water to the showerhead to maintain a constant water temperature.

Both wax and bimetallic thermostatic elements are designed to respond quickly to changes in water temperature, allowing for rapid and accurate temperature regulation. They are also reliable and durable, making them well-suited for use in thermostatic shower cartridges, where consistent temperature control is essential for a safe and comfortable showering experience.

## Fault Finding

### Hard Water Area's

Limescale build-up can negatively affect the performance of a thermostatic shower cartridge that uses a wax-based thermostatic element. Over time, minerals from hard water can accumulate on the surface of the wax pellet, causing it to become less responsive to changes in temperature.

As the limescale builds up, it creates an insulating layer that can slow down the transfer of heat between the water and the wax pellet. This can cause the wax pellet to expand or contract at a slower rate, leading to inaccurate temperature regulation.

Furthermore, the accumulation of limescale can also cause the piston or diaphragm that controls the flow of water to become stuck or jammed. This can prevent the valve from opening or closing properly, resulting in a reduction in water flow or changes in water temperature.

To prevent limescale build-up from affecting the performance of the thermostatic shower cartridge, regular cleaning and maintenance is recommended. This may involve descaling the cartridge or using a water softener to reduce the amount of minerals in the water supply. Proper cleaning and maintenance will help ensure that the thermostatic shower cartridge continues to function optimally and provide a safe and comfortable showering experience.

It is extremely important to regularly descale the showering components, depending on the level of minerals found in the local supply we recommend descaling every 6 months in hard water areas and every 3 months in a very hard-water area.

### **A thermostatic cartridge can fail due to a variety of reasons, including:**

**Mineral buildup:** Over time, mineral deposits from hard water can accumulate inside the cartridge, clogging its internal components and causing it to malfunction.

**Wear and tear:** Like any mechanical component, a thermostatic cartridge can suffer from wear and tear over time. This can cause the cartridge to become less precise in its temperature control, leading to fluctuations in water temperature.

**Damage to internal components:** The sensitive components of a thermostatic cartridge can be damaged if they are exposed to extreme temperatures or pressure. For example, if the cartridge is exposed to freezing temperatures the internal components may crack or become distorted, leading to leaks or temperature control issues.

**Contamination:** If foreign matter, such as dirt or debris, enters the cartridge, it can interfere with the movement of the internal components and cause the cartridge to fail.

**Improper installation:** If a thermostatic cartridge is installed incorrectly, it may not function properly. For example, if the cartridge is not secured tightly or if the water supply is not properly connected, it can cause leaks or temperature control issues.

**Manufacturing defects:** While rare, a thermostatic cartridge can fail due to defects in its manufacturing. This can include issues with the materials used, the design of the cartridge, or the assembly process.

It's important to note that regular maintenance and cleaning of a thermostatic cartridge can help to prevent many of these issues and prolong the life of the cartridge. However, if a thermostatic cartridge does fail, it may need to be replaced by a professional plumber or technician.

## Fault Finding

### Plumbing System issues Which effect Thermostatic Performance

There are several plumbing system issues that can affect the performance of a thermostatic shower. Here are some examples:

**Low Water Pressure:** If there is insufficient water pressure, the thermostatic shower may not be able to function properly. Low water pressure can cause the shower to deliver weak, inconsistent water flow, or even prevent it from operating altogether.

**Water Temperature Fluctuations:** The thermostatic shower relies on consistent water temperature to provide a comfortable and safe showering experience. Any fluctuations in water temperature caused by the plumbing system can impact the shower's performance, and even pose a safety risk to the user.

**Sediment Build-Up:** Over time, sediment can build up in the plumbing system and create blockages that restrict water flow. This can cause the thermostatic shower to malfunction or stop working altogether.

**Pipe Corrosion:** Corrosion of pipes can result in leaks, reduced water pressure, and other plumbing system issues that can impact the performance of the thermostatic shower.

**Incorrect Installation:** Incorrect installation of the plumbing system, including the thermostatic shower, can lead to leaks, reduced water pressure, and other performance issues. It is important to have a qualified plumber install the system to ensure that it is set up correctly and functioning properly.

## Fault Finding

### Symptom Diagnosis

#### Shower is Pulsing:

This can present as a rapid change in flow from the shower head or a rapid change in temperature

Pulsing in a shower can be a result of an unbalanced supply of hot and cold water, which causes the thermostat to rapidly switch back and forth in an attempt to balance the temperature.

To prevent pulsing, it is essential to ensure that the hot and cold feeds are balanced. This means that the hot and cold water supply must be from the same system, either mains hot/cold or gravity hot/cold. Using a pressure reducing valve on the mains cold supply is not compatible with a gravity hot water system.

If pulsing persists, check the filters and underlying pipe-work for blockages. If no filters are in use, check the diverter for blockages. Additionally, if there are no filters, check the thermostat for blockages or in hard water areas, regular checking and maintenance are essential. We recommend using a descaling solution as per the product's instructions to prevent blockages and ensure the shower continues to function optimally.

#### Shower runs cold when in use:

If the shower water goes cold when in use, it could be caused by various technical issues that need to be checked and resolved.

Firstly, it's important to ensure that the boiler is firing correctly and producing hot water at a sufficient temperature. Adjusting the output to a higher temperature can help if the water is not hot enough.

It is also important to check for any faults in a combination boiler system as they can affect the supply of hot water to the shower.

Insufficient hot water storage could also cause the issue, and hence, it's essential to check if there is an adequate supply of hot water storage.

A water inlet failure on the cold water tank can also result in a reduction of hot water supply. Checking the cold water tank when the issue arises, and ensuring it is full, can help.

Blockages can occur on filters, diverter cartridges, and thermostatic cartridges, and hence, they must be checked regularly. If calcium builds up is observed in hard water areas, it's important to use descaling solution as required to prevent blockages and ensure optimal shower functionality.

Overall, regularly checking and maintaining various technical components can help ensure the shower provides a safe, comfortable, and continuous supply of hot water.

## Fault Finding

### Symptom Diagnosis

#### **The thermostatic shower output is either hot or cold and not mixing.**

This issue is caused when the underlying pipework is installed the wrong way around, i.e., the hot and cold water supply lines are reversed.

#### **Solution:**

**Check the position of the hot and cold water supply lines:** Locate the hot and cold water supply pipes feeding the shower. Check if they are connected to the correct valve inlets, with the hot water supply on the left and the cold water supply on the right.

**Switch the hot and cold water supply lines:** If the hot and cold water supply lines are reversed, switch them so that the hot water supply is on the left and the cold water supply is on the right. This will correct the direction of the water flow and allow for proper mixing of hot and cold water in the thermostatic valve.

**Test the shower:** Turn on the shower and test the temperature of the water. The output should now be a comfortable mix of hot and cold water.

**Note:** If switching the hot and cold water supply lines does not resolve the issue, or if the installation is not new, there may be a problem with the thermostatic valve itself, and it should be inspected by a professional plumber.

#### **The shower valve is making noise when in use.**

#### **Possible Causes:**

**High Water Pressure:** If the water pressure exceeds 5 bar working pressure, it can cause noise in the shower valve.

**Diverter Failure:** A faulty diverter valve can cause noise in the shower valve.

**Shower Pump Noise:** The noise may be coming from the shower pump. Refer to the pump instructions to troubleshoot.

**Loose or Leaking Connections:** A slight leak in the shower connections can allow air to enter the system and cause noise.

## **Solutions:**

**Check Water Pressure:** Measure the water pressure to ensure it does not exceed 5 bar working pressure. If it does, install a pressure reducing valve just after the internal stop tap to balance the whole house.

**Check Diverter Valve:** Inspect the diverter valve for any signs of wear or damage. Replace the valve if necessary.

**Check Shower Pump:** If the noise is coming from the shower pump, refer to the pump instructions to troubleshoot the issue.

**Check Connections:** Inspect all shower connections and tighten any loose connections. If there is a slight leak, repair it to prevent air from entering the system.

**Test Shower:** Turn on the shower and test to see if the noise has been resolved.

**Note:** If none of the above solutions resolve the issue, there may be a more significant problem with the shower valve, and it should be inspected by a professional plumber.