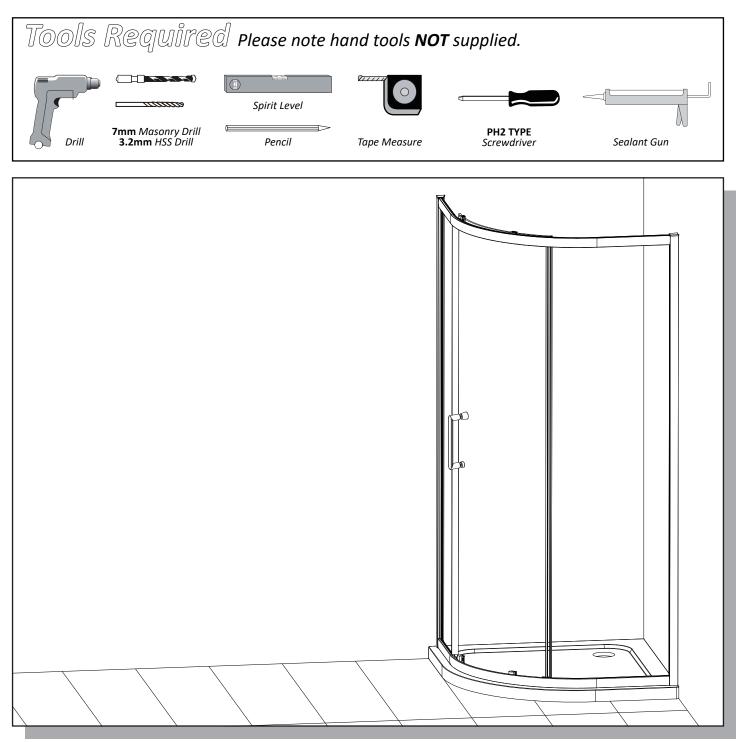
# Single Door Quadrant ASSEMBLY GUIDE

## IMPORTANT

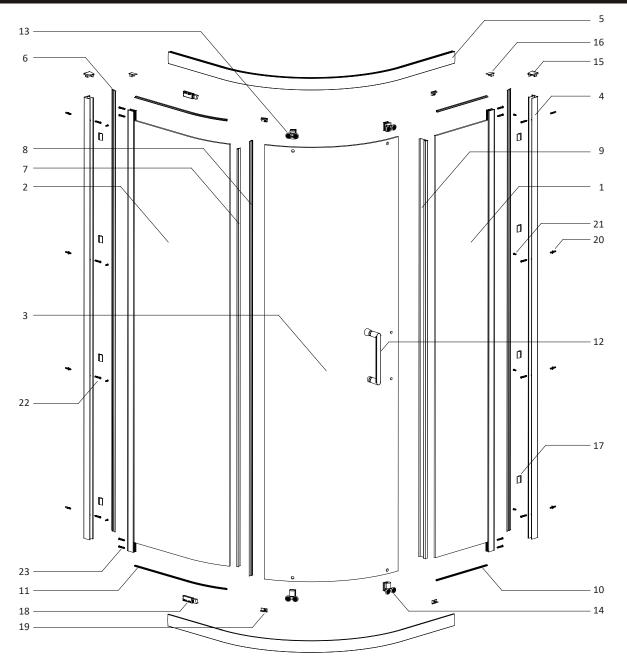
**1..** The cubicle can be constructed either way up, for left or right hand opening.

2.. These instruction and list of parts assume that installation is done against solid or tiled walls. Hollow or "Stud - partition" walls will require alternatie fixings. Please consult a hardware supplier for the correct type. It may also be necessary to consult your tiling supplier about the correct method for drilling your tiles.
3.. Please check this product for damage prior to starting the installation. No claims can be made after the products has been fitted, or after fitting has commenced.

- **4..** This is a 2 person installation.
- 5.. Please note the minimum and maximum adjustment for this product are based on perfectly plumb walls.

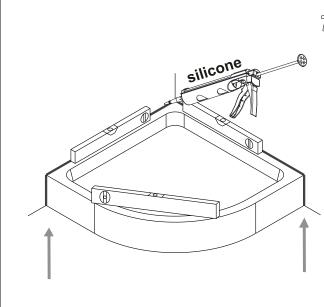


# Single Door Quadrant EXPOLDED VIEW AND PARTS LIST



SN	Code	Description	Qty	Image
1	N/M	Fixed Panel	1	
2	N/M	Curved Fixed Panel	1	
3	N/M	Moving Panel	1	
4	ALU8654	Wall Channel	2	
5	ALU14497	Top / Bottom Profile	2	_Kd
6	ALU13660	Cover Profile	2	1
7	304A-8-10-1	Flipper Seal for Fixed Panel	1	
8	304A-8-10-2	Flipper Seal for Moving Panel	1	<u> </u>
9	301A-8-31	Flipper Seal for Curved and Straight Panel	1	
10	SO8GASK-1	Gasket for Fixed Panel	2	Г
11	SO8GASK-2	Gasket for Curved Fixed Panel	2	
12	S1HW30	#12012 Handle	1	6 B

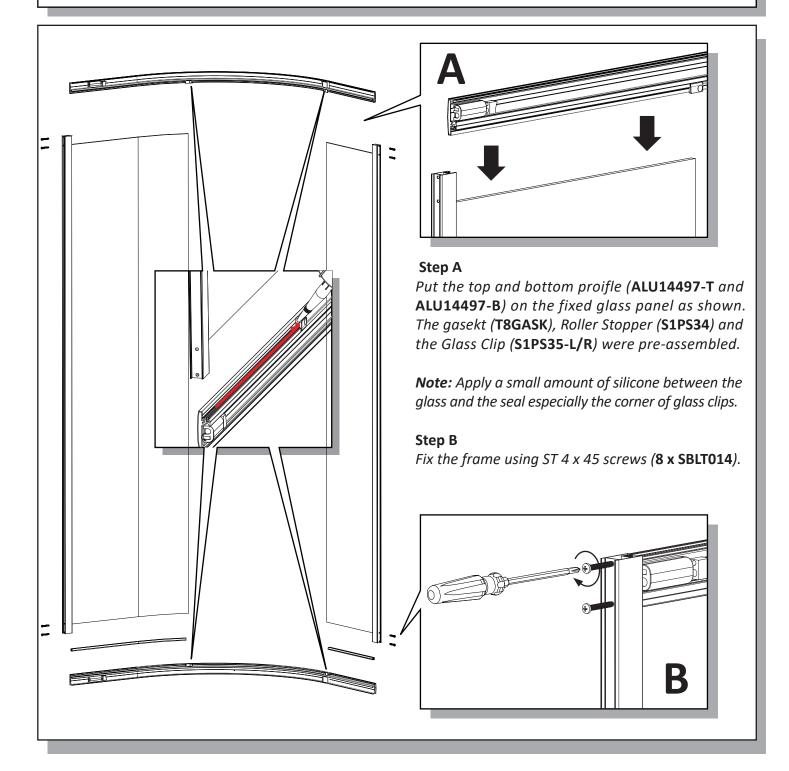
SN	Code	Description	Qty	Image
13	S1HW32	Top Roller	2	100
14	S1HW33	Bottom Roller	2	100
15	S1PS21-L/R	Wall Channel Cap L/R	2	
16	S1PS05	Upright Profile Cap	2	
17	S1PS20	Cover Profile Clip	8	
10	S1PS37-L/R	Soft Close Stopper L/R	2	
18	SBLTL002	ST 3.5 x 8 Screw	4	0
19	S1PS35-L/R	Glass clip L/R	2	
19	SBLTL036	ST 3.5 x 10 Screw	4	000
20	SBLTL001	Wall Plug	8	$\rightarrow$
21	SBLTL003	ST 3.5 x 12 Screw	8	
22	SBLTL013	ST 4 x 30 Screw	8	
23	SBLTL014	ST 4 x 45 Screw	8	-

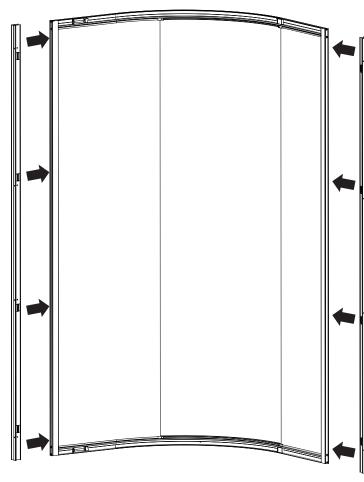


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### TRAY MUST BE 100% LEVEL IN ALL DIRECTIONS TRAY MUST BE SEALED FULLY AROUND WHERE THE TRAY MEETS THE WALL

Ensure the shower tray is level in all directions and is properly sealed to the wall. The wall must be tiled down to the top edge of the tray. **Do not angle out bottom tile.** 



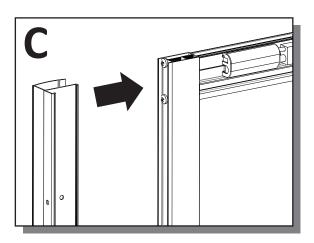


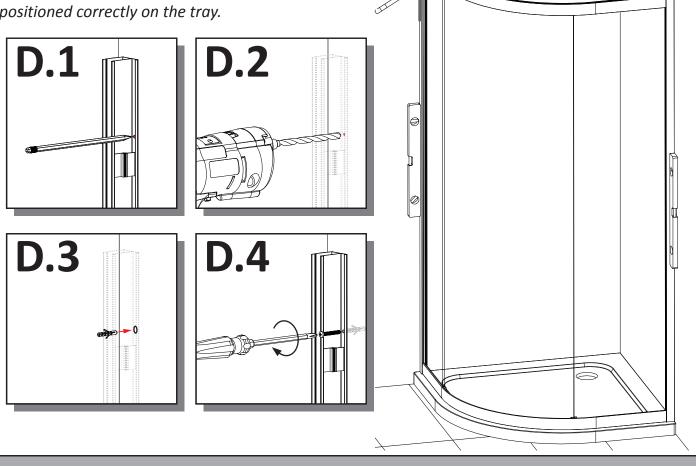
## Step C

Position the assembled door frame (with wall profile fully pushed into frame) onto the tray and decide on the step in from the edge of the tray to wall profiles. The wall profiles can be adjusted until the door is positioned correctly on the tray.

## Step D

Position the wall channels back on the tray ensuring the wall channels are plumb, mark the position of the holes in the wall. Do this by marking the wall with a pencil through the pre-drilled holes in the wall channel. Drill with **6mm** masonry drill bit and insert wall plug (**8 x SBLTL001**). Slot wall channels into the door frame, then lift door onto the tray. Fix the wall channel with screws ST4x30 (**8 x SBLTL013**).





## Step E

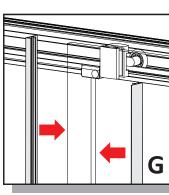
Slot the top rollers (2 x S1HW32) into the top profile and then clip in the bottom rollers (2 x S1HW33) as shown in E.1 and E.2. To ensure the correct rolling action and the door closes on the profile evenly, adjust the roller by adjusting the screw clockwise or anticlockwise as shown in E.3. NOTE: The stoppers can be adjusted, you may need to adjust the stoppers a few to ensure the rollers can meet.

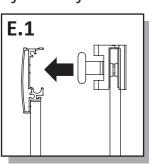
## Step F

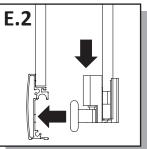
Drill 3 equally spaced holes with **3mm** drill bit through the wall profile and frame. Fix the frame to the wall profile with ST3.5 x 12screws (8 x SBLTL003).

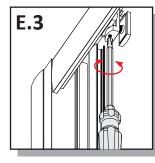
Put the Cover Profiles (2 x ALU13660) on the plastic clip (8 x S1PS20). Step G

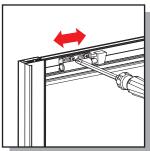
Attach the seal **304A-8-10-1** to the Fixed panel and seal **301A-8-31** to the Curved fixed panel. Attach the seal 304A-8-10-2 to the end of moving panel.



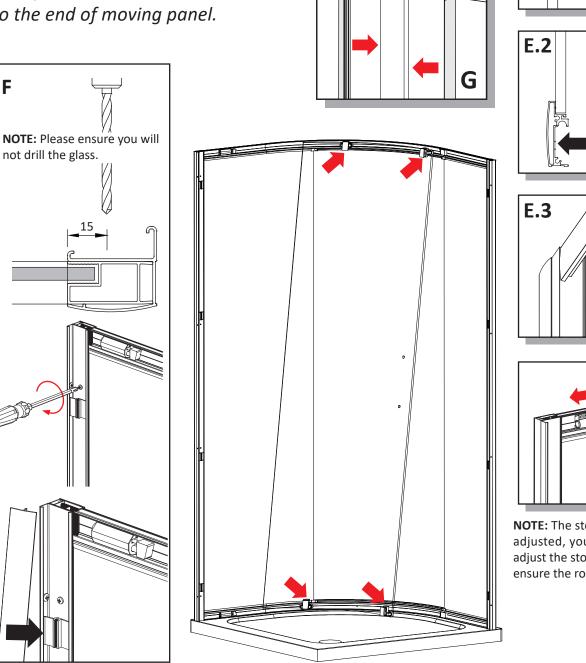


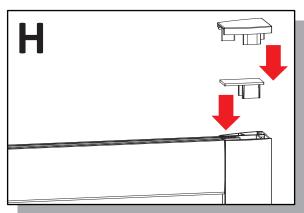






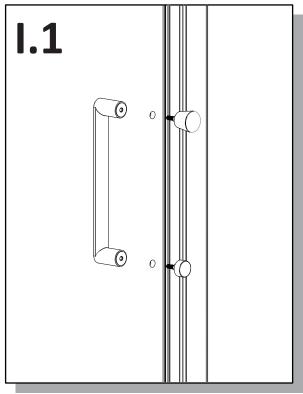
**NOTE:** The stoppers can be adjusted, you may need to adjust the stoppers a few to ensure the rollers can meet.





#### Step H

Put the upright profile caps **S1PS05** and wall channel caps **S1PS21L/R** on.



#### Step I

Assemble the handle (S1HW30) on the glass panel.



DO NOT USE THE ENCLOSURE FOR 24 HOURS AFTER SEALING





#### Step J

### Applying Silicone Sealant And Cleaning

Seal from the top of the wall channel to the bottom on the **INSIDE** and **Outside** between the wall channel and the wall, and between the bottom profile and shower tray as shown. Wash down with clean warm water and a soft clean cloth or sponge. Please do not use bleach, alkaline or acid-based, aggressive or abrasive cleaning products.

